

BALDOR • RELIANCE

Customer information packet

EM411T-BG

25HP, 1180RPM, 3PH, 60HZ, 324T, 1072M, TEFC, F1

Class - None

Division - Not Applicable

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Specifications

Enclosure	TEFC
Frame	324T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CSA CSA EEV UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	64.000 A @ 230.0 V 70.000 A @ 208.0 V 32.000 A @ 460.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None

Part detail

Revision	Q
Type	AC
Mech. spec.	10J469
Base	
Status	PRD/A
Elec. spec.	10WGX979
Layout	10LYJ469
Eff. date	06-27-2024
CD Diagram	CD0180
Poles	06
Leads	9#10
Proprietary	False
Created date	10-10-2013

Heater Indicator	No Heater
High Voltage Full Load Amps	32.0 a
Insulation Class	H
Inverter Code	Inverter Ready
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1072M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.39 IN
Power Factor	79
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	NONE (OLD)
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

Winding Thermal 2

None

Nameplate

NP3443L

CAT.NO.	EM4111T-BG	CUST. P/N				ENCL	TEFC
SPEC.	10J469X979G1	CC	010A	FRAME	324T	SER.NO.	
HP	25	CLASS	H	HZ	60		
R.P.M.	1180	PH	3	DES	A		
VOLTS	230/460	CODE	H	ODE BRG	6309	DE BRG	6312
AMPS	64/32						
RATING	40C AMB-CONT	NEMA NOM. EFF.	93	GREASE	POLYREX EM		
P.F.	79	SER.F.	1.15	VPWM INVERTER READY			
HTR-VOLTS		HTR-AMPS		HTR-WATTS			

AC Induction Motor Performance Data

Record # 48203

Typical performance - not guaranteed values

Winding: 10WGX979-R006		Type: 1072M	Enclosure: TEFC	
Nameplate Data			460 V, 60 Hz: High Voltage Connection	
Rated Output (HP)	25	Full Load Torque	112 LB-FT	
Volts	230/460	Start Configuration	direct on line	
Full Load Amps	64/32	Breakdown Torque	357 LB-FT	
R.P.M.	1180	Pull-up Torque	165 LB-FT	
Hz	60 Phase	Locked-rotor Torque	220 LB-FT	
NEMA Design Code	A KVA Code	Starting Current	220 A	
Service Factor (S.F.)	1.15	No-load Current	14.9 A	
NEMA Nom. Eff.	93 Power Factor	Line-line Res. @ 25°C	0.279 Ω	
Rating - Duty	40C AMB-CONT	Temp. Rise @ Rated Load	50°C	
S.F. Amps		Temp. Rise @ S.F. Load	62°C	
		Locked-rotor Power Factor	30.3	
		Rotor inertia	8.82 lb-ft ²	

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	42	63	73	79	81	82	80
Efficiency	89	92.6	93.3	93	92.5	91.5	92.7
Speed	1195	1191	1187	1182	1178	1172	1180
Line amperes	16.3	20.1	25.4	32	39.1	46.7	36.3

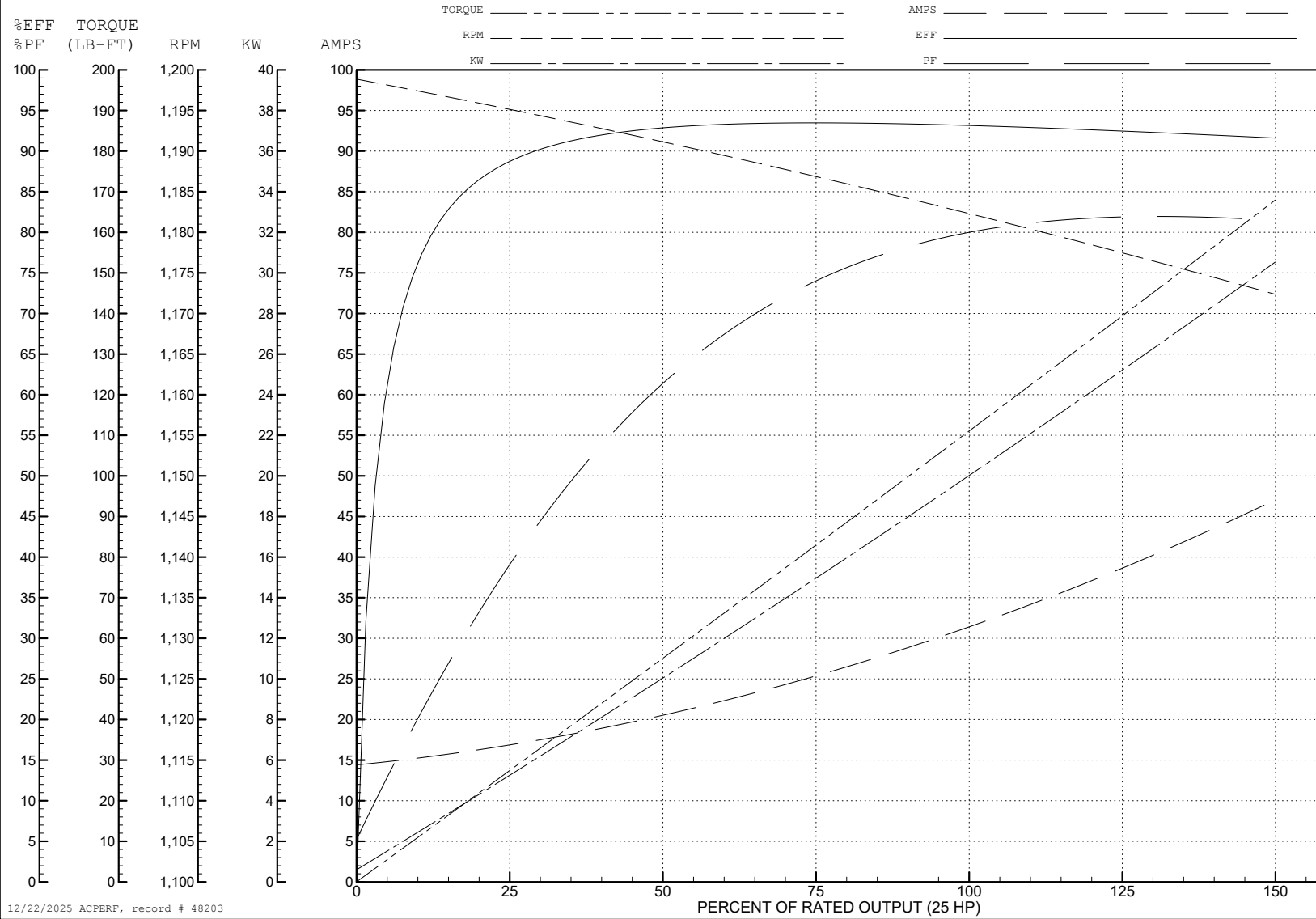
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WINDING # 10WGX979

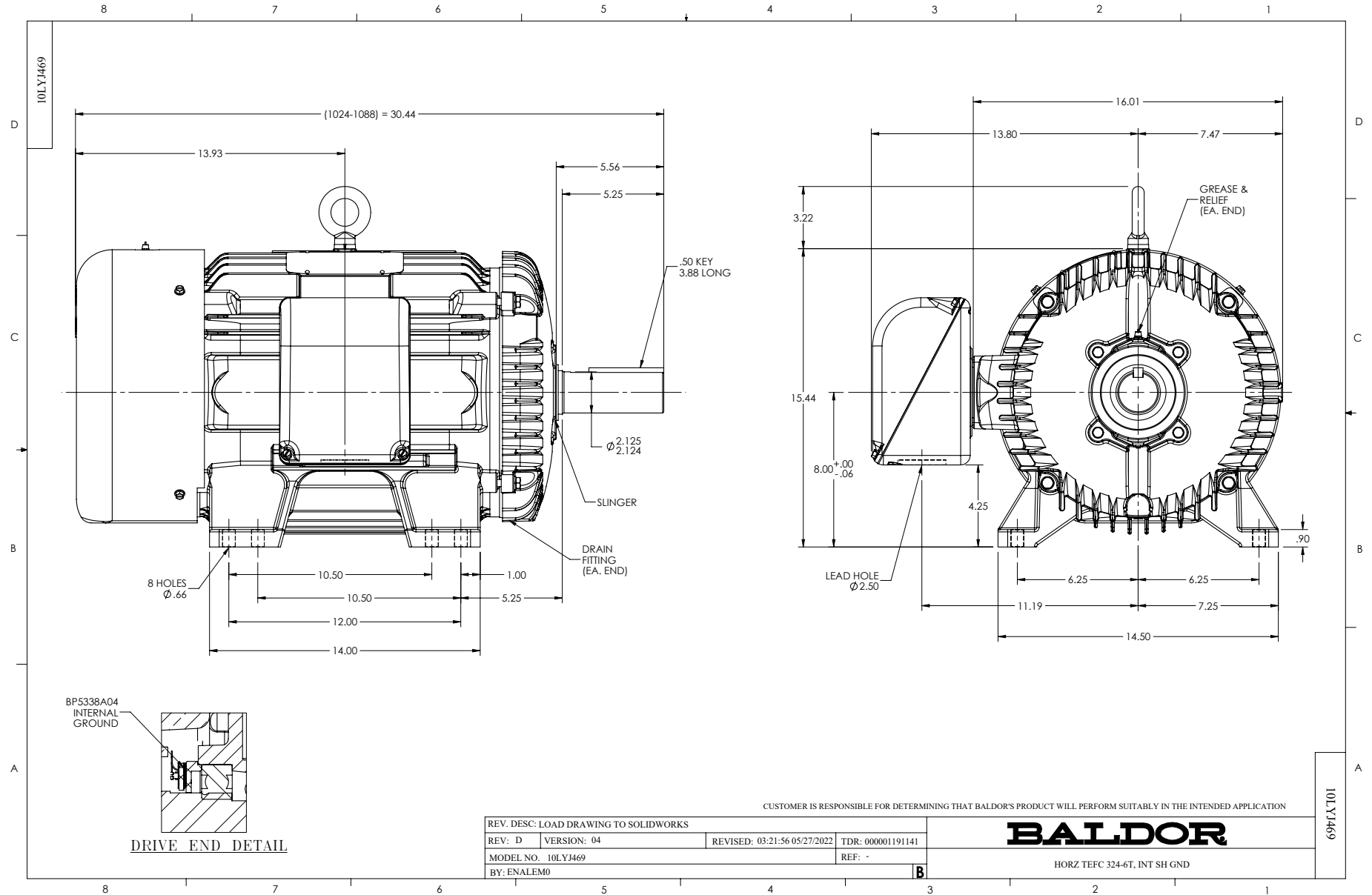
Typical performance - not guaranteed values.

25 HP 3 PH 60 HZ 1180 RPM 460 V 1072M

TORQUES (LB-FT): PO=357 PU=165 LR=220 LRA=220



12/22/2025 ACPERF, record # 48203



CD0180



LOW VOLTAGE
(2D)



HIGH VOLTAGE
(1D)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

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3PH, DV, 9 LEADS, DELTA CONNECTION

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